

## **CAUTION**

Failure to use proper break-in procedures will void warranty.

Interstate McBee recommends the use of a dynamometer for the break-in process. Newly rebuilt engines must run at a minimum temperature of 180 degrees Fahrenheit and 75% of load for the first 3 to 4 hours. Engine idle time must be kept at a minimum during this time. Delaying the loading process can result in permanent damage and will increase oil consumption.

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